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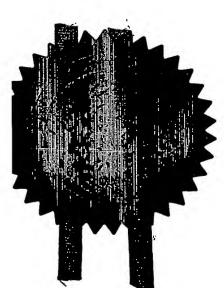
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MS/P501162

2. Patent application number (The Patent Office will fill in this part)

0228006.3

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3. Full name, address and postcode of the or of each applicant (underline all surnames)

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Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

MARKES INTERNATIONAL LIMITED

Unit D3

Llantrisant Business Park Pontyclun, Rhondda Cynon Taff

CF72 8YW

74216 54001

UNITED KINGDOM

4. Title of the invention

ANALYTICAL APPARATUS

5. Name of your agent (if you have one)

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**URQUHART-DYKES & LORD** 

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Patents ADP number (If you know it)

1644025

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Country

Priority application number (if you know It)

Date of filing (day / month / year)

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Number of earlier application

Date of filing (day / month / year)

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### Analytical Apparatus

The present invention relates to an analytical apparatus and, more particularly, to an automatic thermal desorption apparatus.

It is known to provide a thermal desorption apparatus comprising an autosampler for automatically selecting one of a plurality of sampling tubes stored therein, heating the tube to desorb a sample from a sorbent material contained in the tube and then providing a flow of inert gas through the tube to drive the sample therefrom.

10 Known apparatus further comprise means for analysing a first portion of the sample driven from each sampling tube and for collecting a second portion of the sample in a respective collecting tube, for subsequent analysis.

However, a drawback of such known apparatus is that, following the analysis of samples released from a number of sampling tubes, their respective collecting tubes must be manually loaded into the autosampler for a subsequent analysis to be carried out.

A further drawback of such known apparatus is that 20 automatic storage means must be provided for storing the collecting tubes in which respective portions of the samples released from each of the sampling tubes are collected, independent of the autosampler in which the sampling tubes are stored.

We have now devised an arrangement which overcomes the limitations of known analytical apparatus.

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In accordance with the present invention, there is provided an analytical apparatus comprising means for automatically carrying out the steps of:

releasing a sample from a sampling tube; analysing a first portion of the released sample; collecting a second portion of the released sample; re-releasing the collected said second portion of the sample; and analysing the re-released portion of the sample.

The apparatus may be arranged to select the sampling tube from a plurality of tubes stored in an autosampler. apparatus thus obviates the requirement for the manual loading 5 of collecting tubes into an autosampler, for a two stage analysis to be carried out on samples contained in a plurality . of sampling tubes.

Preferably the apparatus is arranged to provide a comparison of the results from each of the two analysis stages.

Preferably, the second portion of the sample released from each sampling tube is collected either in the sampling tube itself or in a separate collecting tube or trap.

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latter case, preferably either a single the collecting tube or trap is used to collect, in turn, the second 15 portion of the sample released from each of a plurality of sampling tubes, or respective collecting tubes are used to collect the second portion of each of the released samples, each of said respective collecting tubes preferably being selected automatically from a plurality of tubes stored either 20 in the same autosampler as the sampling tubes or in a further autosampler.

Preferably, only a portion of the re-released sample is analysed, a second portion of the re-released sample being recollected, either in the sampling tube or in a further 25 respective re-collecting tube, each of said respective recollecting tubes preferably being selected automatically from a plurality of tubes stored either in the same autosampler as the sampling tubes and/or collecting tubes or in a further autosampler.

The apparatus may be arranged such that the sample released from the sampling tube is buffered, by collecting the sample in an intermediate tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample. 35 Alternatively, the second portion of the sample released from

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the sampling tube, or subsequently collected and re-released, may be buffered, by collecting the sample in an intermediate tube or trap, prior to its collection/re-collection.

Also in accordance with the present invention, there is provided an analytical apparatus, comprising means for automatically carrying out, for each of a plurality of sampling tubes stored in an autosampler, the steps of:

selecting a sampling tube from said plurality of tubes; releasing a sample from the sampling tube;

analysing a first portion of the released sample;

collecting a second portion of the released sample, either in the sampling tube or in a collecting tube selected from said plurality of tubes, with which said first tube is replaced in the autosampler.

The apparatus thus obviates the requirement for automatic storage means for storing the collecting tubes in which respective portions of the samples released from each of the sampling tubes are collected, independent of the autosampler in which the sampling tubes are stored.

The apparatus may also comprise means for automatically carrying out the further steps of releasing the sample collected in either the sampling tube or the collecting tube and analysing the released sample.

The apparatus may be arranged to analyse only a first portion of the sample released by said collecting means, a second portion of the released sample being re-collected, either in the sampling tube, the collecting tube or in a recollecting tube selected from said plurality of tubes, with which either the sampling tube or the collecting tube is replaced in the autosampler.

The apparatus may be arranged such that, for each of the plurality of sampling tubes, the sample released from the sampling tube is buffered, by collecting the sample in a tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the

released sample. Alternatively, the second portion of the sample released from the sampling tube or by the collecting means may be buffered, by collecting the sample in a tube or trap, prior to its collection/re-collection.

Embodiments of the present invention will now be described by way of examples only and with reference to the accompanying drawings, of which:

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Figure 1 is a schematic illustration of an embodiment of apparatus in accordance with the present invention;

Figure 2 to 5 are schematic illustrations of respective 10 modes of operation of the apparatus of Figure 1

7 are schematic illustrations 6 and Figure respective modes of operation of a second embodiment of apparatus in accordance with the present invention.

Referring to Figure 1, a first embodiment of analytical in accordance with the present invention apparatus apparatus comprising an schematically illustrated, the autosampler 2, within which a plurality of sorbent tubes are stored (sampling tubes), analysis means 4 and a further sorbent 20 tube (collecting tube) or trap 6. The autosampler may instead be replaced by a single sampling tube.

In a first mode of operation of the apparatus, sampling tubes 2 and 3, illustrated in Figures automatically selected, in turn, from those stored in the 25 autosampler. Each tube (L) is first heated to desorb a sample from a sorbent material contained therein and the desorbed sample driven from the tube by a flow of inert therethrough.

A first portion of the sample driven from the sampling 30 tube (L) is analysed by the analysing means 4 and a second portion passed through the collecting tube (A), within which it is adsorbed by the sorbent material therein or contained in a trap.

The collecting tube (A) is then heated to desorb the sample from the sorbent material therein and is driven out of 35

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the tube by a reversed flow of inert gas.

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The entire sample thus released from the collecting tube (A) may then be passed through the sampling tube (L), within which it is re-adsorbed for archiving or subsequent 5 analysis (Figure 2), or only a portion of the sample may be passed through the sampling tube (L) for re-adsorption, with a second portion of the sample being analysed by the analysing means 4 (Figure 3). In the former case the apparatus preferably comprises means for cooling the sampling tube (L) to facilitate 10 re-adsorption by the sorbent material contained therein. In both cases, the apparatus preferably comprises means for cooling the collecting tube (A) to facilitate adsorption by the sorbent material contained therein.

first modification of the above process, 15 illustrated schematically in Figures 4 and 5 , the whole (Figure 4) or a portion (Figure 5) of the sample released from the collecting (A) tube may be passed though a sorbent tube (M) other than the sampling tube (re-collecting tube), with which the sampling tube (L) is replaced in the autosampler.

The same process may be repeated for each sampling tube (L,N) selected from the autosampler, either using a single collecting tube (A) for collecting the second portion of the sample released from each sampling tube (Figures 4 and 5) or using a respective collecting tube (A,B) for each sample, as 25 illustrated schematically in Figures 6 and 7, with each collecting tube being selected, in turn, from a plurality of collecting tubes stored in a second autosampler. In the former case, the apparatus preferably comprises means for cooling the collecting tube (A) to facilitate adsorption by the sorbent 30 material contained therein.

As a variation on the processes illustrated in Figures 2, 4, and 6, the entire sample driven from each sampling tube may be collected in a collecting tube, a first portion of the sample subsequently released from the collecting tube being 35 analysed by the analysing means 4, with a second portion of the

sample being re-collected in the sampling tube or a recollection tube. The apparatus preferably comprises means for cooling the collecting tube to facilitate adsorption by the sorbent material contained therein.

It would also remain in accordance with the present invention, in those embodiments in respect of which the use of only a single collecting tube has been described, for the collecting tube to be substituted with a trap.

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The various apparatus thus described provide an efficient and labour saving means for the thermal desorption of a plurality of samples contained in respective sampling tubes, wherein a portion of the desorbed sample is to be collected for subsequent analysis.

#### CLAIMS

1) An analytical apparatus comprising means for automatically carrying out the steps of:

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releasing a sample from a sampling tube; analysing a first portion of the released sample; collecting a second portion of the released sample; re-releasing the collected said second portion of the sample; and analysing the re-released portion of the sample.

- 10 2) An analytical apparatus according to claim 1, which is arranged to select the sampling tube from a plurality of tubes stored in an autosampler.
- 3) An analytical apparatus according to claim 1 or 2, which is arranged to provide a comparison of the results from each of 15 the two analysis stages.
  - 4) An analytical apparatus according to any preceding claim, wherein the second portion of the sample released from each sampling tube is collected either in the sampling tube itself or in a separate collecting tube or trap.
- 20 5) An analytical apparatus according to claim 4, wherein a single collecting tube or trap is used to collect, in turn, the second portion of the sample released from each of a plurality of sampling tubes.
- 6) An analytical apparatus according to claim 4, wherein 25 respective collecting tubes are used to collect the second portion of each of the released samples.

- 7) An analytical apparatus according to claim 6, wherein each of said respective collecting tubes are selected automatically from a plurality of tubes stored either in the same autosampler as the sampling tubes or in a further autosampler.
- 5 8) An analytical apparatus according to any preceding claim, wherein a portion of the re-released sample is analysed, a second portion of the re-released sample being re-collected, either in the sampling tube or in a further respective re-collecting tube, each of said respective re-collecting tubes
  10 being selected automatically from a plurality of tubes stored either in the same autosampler as the sampling tubes and/or collecting tubes or in a further autosampler.
- 9) An analytical apparatus according to any preceding claim, arranged such that the sample released from the sampling tube is buffered, by collecting the sample in an intermediate tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample.
- 10) An analytical apparatus according to any of claims 1 to 20 8, wherein the second portion of the sample released from the sampling tube, or subsequently collected and re-released, are buffered, by collecting the sample in an intermediate tube or trap, prior to its collection/re-collection.
- 11) An analytical apparatus comprising means for 25 automatically carrying out, for each of a plurality of sampling tubes stored in an autosampler, the steps of:

selecting a sampling tube from said plurality of tubes; releasing a sample from the sampling tube; analysing a first portion of the released sample; collecting a second portion of the released sample,

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either in the sampling tube or in a collecting tube selected from said plurality of tubes, with which said first tube is replaced in the autosampler.

- 12) An apparatus according to claim 11, which further 5 comprises means for automatically carrying out the further steps of releasing the sample collected in either the sampling tube or the collecting tube and analysing the released sample.
- 13) An apparatus according to claim 11 or 12, which is arranged to analyse only a first portion of the sample released 10 by said collecting means, a second portion of the released sample being re-collected, either in the sampling tube, the collecting tube or in a re-collecting tube selected from said plurality of tubes, with which either the sampling tube or the collecting tube is replaced in the autosampler.
- 15 14) An apparatus according to any of claims 11 to 13, wherein for each of the plurality of sampling tubes, the sample released from the sampling tube is buffered, by collecting the sample in a tube or trap, prior to the steps of analysing the first portion of the released sample and collecting the second portion of the released sample.
- 15) An apparatus according to any of claims 11 to 13, wherein the second portion of the sample released from the sampling tube or by the collecting means may be buffered, by collecting the sample in a tube or trap, prior to its collection/re-collection.

#### Abstract

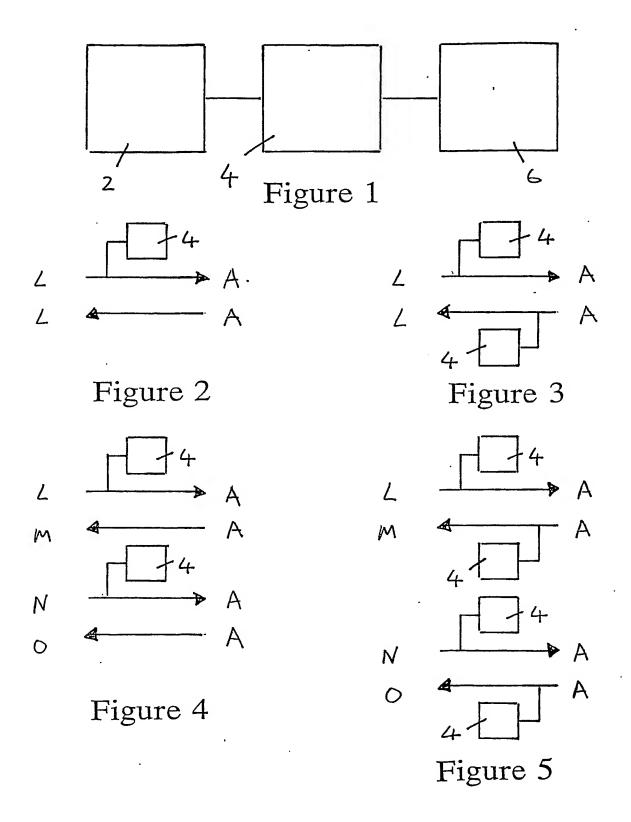
#### <u> Analytical Apparatus</u>

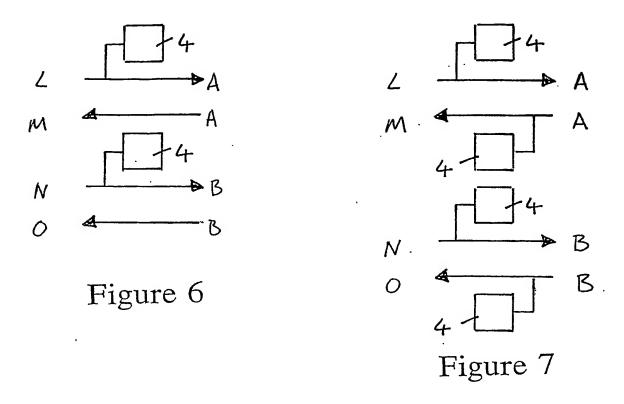
An analytical apparatus comprising means for automatically carrying out the steps of:

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collecting a second portion of the released sample;
re-releasing the collected said second portion of the
sample; and

analysing the re-released portion of the sample.

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